



Dart Aerospace Ltd.
1270 Aberdeen St
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RBW6430G00631-8G-1
Job Sheet 193039



Part No: RBW6430G00631-8G-1

Job Qty: 2 pcs *4 pcs*

Part Name: Puller Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/8/19

Job Tracking No:

Due Date: 5/21/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 14964*

Note: DWG RBW6430G00631-8G Rev.A IPP Rev. A 18.12.06 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S182787



Part: RBW6430G00631-8G-1

Job No: 193039

Serial No/Batch: S182787

Revision: A

Inspector:

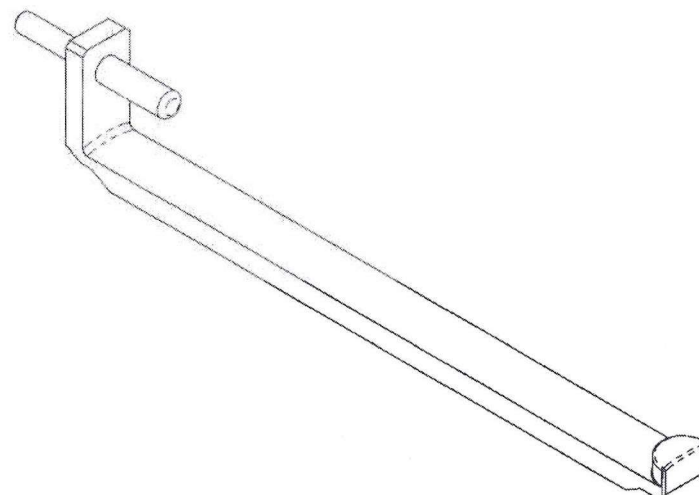
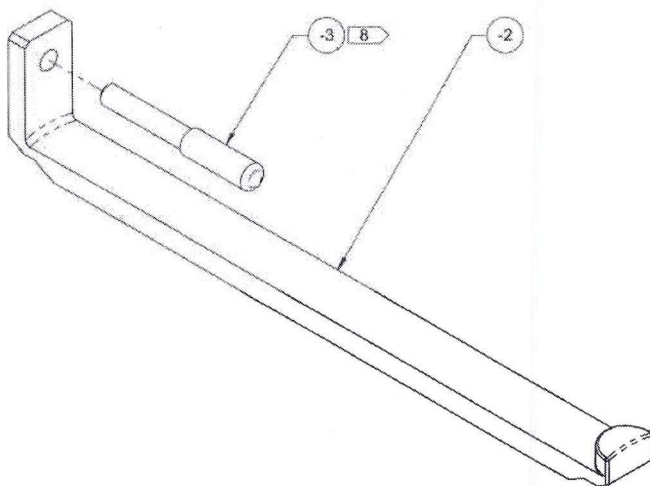
Exp Date:

Instructions:

Date: 05/22/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	5/21/19		0.00	0.40	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	5/21/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	2 pcs	5/21/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS MAY 22 2019 40 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	2 pcs	5/21/19		0.00	0.00	QC 21 - SA - 21		DAS 21 9-89 MAY 24 2019
							QC 21 - SA - 70		
Part Op Descriptions: 100 - Assemble as per DWG. See note 8. GA172									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
RBW6430G00631-8G-2	Puller	2 pcs (1 ea)	100-Small Fab - 1	5182325					
RBW6430G00631-8G-3	Pin	2 pcs (1 ea)	100-Small Fab - 1	5182318					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Small Fab - 1	RBW6430G00631-8G-2	2	0	0					
	RBW6430G00631-8G-3	2	0	0					
Part Specifications									
Specifications could not be found.									

ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6430G00631-8G-2	PULLER
-3	1	RBW6430G00631-8G-3	PIN



RBW6430G00631-8G-1 PULLER ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM -2 WITH ITEM -3 AND REMOVE EXCESS

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6430G00631-8G	SHEET 2 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DATE 12/5/2018		T/R SLIDER BUSHING RMVL. TOOL	NTS
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